

Supply Chain Best Practices by Function

SUPPLY PLANNING & EXECUTION LOGISTICS **DEMAND PLANNING NETWORK** SOURCING **Inventory Planning** Sales & Operations Planning **Strategic Sourcing** Forecasting · Robust process and data sources Outbound · Senior sponsorship and involvement Inventory strategy Strategic importance Cross-functional interpretation · Inventory visibility and reporting Process adherence · Planning interface Continuous improvement Pre-meeting effectiveness Inventory management Carrier base Supplier identification Appropriate modeling methods optimization Integration effectiveness and selection **Assessment & Selection** Routing Technology enablement Contract negotiation **Demand Management and** Load planning Decision process and criteria Collaborative approach and execution **Supplier & Customer Alliance** ٠ Requisition-to-pay Established process **Network Design Optimization Capacity Planning & Execution** Critical data Spend optimization Strategic link · Optimized capacity utilization Supply chain strategy Data and information Collaborative approach Unexpected events Manufacturing / outsourcing location · Systems and tools Warehousing & Distribution network Outsourcing strategies Market / Customer Planning Distribution Modeling tools and techniques External input / collaboration Aligned strategy **Contract Development & Filing** Quality of market intelligence Supplier Relationship **Net Requirements Planning** · Procurement-led process Competitive intelligence (CI) · Effective controls Management · Proactive data management · Predictive demand shaping Supplier collaboration In-warehouse Plant Order Fulfilment Net requirements planning technology Performance technology Schedule generation **Post-Sales Activities Organizational Effectiveness** management · Quality and safety · Savings-based interaction Organizational design Risk management Import / Export "What If" visioning Collaboration System and data **SRM / Ongoing Operation** Compliance Contract manufacturer collaboration **Product & Process Development** Make vs. Buv Performance management Innovation process integration Strategic alignment Manufacturing consideration Risk management **Material Management** Compliance tools · Decision process · System and data Supply chain consideration (Above Plant) Modeling support R&D tieback to Market / Customer Above market planning Planning & Alliance Supplier inventory **Order Management & Shipping** Service-Oriented Architecture collaboration Optimized enablers Shared vision and goals Working Capital

Procurement Contracts

logistics integration

Contract performance

Compliance audit & CI

Purchasing and

scorecard

- Customer strategy
- Cash management
- Sales management
- · Sales order processing
- Purchasing strategy
- Selection and negotiation

Market Identifier to Market Creator

- R&D participation
- "What If" strategic visioning

- Collaboration
- Duplication elimination
- · Co-optimized processes and contingencies

Velocity & Agility

- Cost-to-serve framework
- Continency development
- Analytic-driven CI
- Agility dimensions

- Customer prioritization
- Functional interface
- Systems technology

Materials Management

- Policies and practices
- Product data

Stores Management (MRO)

Maintenance management

Transport Inbound &

- Carrier engagement
- Optimized technology
- Operation optimization

- Compliance program
- Compliance activities
- Security / continuity



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