

Seamless Footprint Rationalization and Transfer of Work

The Kormac Group is an implementation-focused, results-driven consulting firm committed to helping manufacturers achieve real improvements in profitability and shareholder value. Our targeted **Surgical Strike Methodology™** empowers us to meet client needs with exceptional speed and precision.

Sample Facility Consolidation and Transfer of Work (TOW) Engagements

- ❑ **Factory consolidation and transfer for an aerospace component supplier:** Planned and supported the consolidation of two manufacturing facilities in France and two in the United States, including business case confirmation, resource and space validation, detailed transfer plan and timeline development, inventory buildup requirements, risk management, floorplan layout, labor plan, and project management of the moves.
- ❑ **International footprint optimization for a safety equipment manufacturer:** Evaluated more than a dozen footprint scenarios; composed plans for consolidating 17 manufacturing sites into 13, including timelines, risk management actions, and financial impact. Five-year transition currently underway for an anticipated 2.8% COGS improvement, 1.4% GM impact, and 223% ROI.
- ❑ **Post-merger facility consolidation and transfer for an electronics supplier to the aerospace and defense industry:** Developed the end-to-end project plan for manufacturing site enhancement, readiness, and multi-phase transfer. Reduced floor space requirements by 20% and capital investment requirements by 17%.
- ❑ **Warehouse strategy for a global packaging manufacturer:** Following two acquisitions, optimized forecasting, planning, and inventory strategies across five North American warehouse facilities. Defined TOW, layout, storage locations, material flow, and management skills for consolidated warehouse footprint.

Deep Manufacturing Expertise

Our elite team has served a variety of top manufacturers as executive and functional leaders, as well as trusted advisors:



Typical Results with Kormac

