



Achieving Reshoring Cost Parity with Speed and Precision

Around the world, conditions are accelerating shifts toward localized, more controllable manufacturing and supply chains. Kormac enjoys meeting our client partners’ facility needs, whether they be greenfield or brownfield, domestic or international. We address the technical, tactical, and cultural aspects of facility transition to ensure **strategic alignment, schedule attainment, fiscal adherence, enhanced resilience, and performance sustainability.**

Cost is among the greatest challenges when reshoring operations from far-flung locations offering labor arbitrage and specialized skills. But expected changes to the U.S. trade, labor, regulatory, and energy production environments are altering the equations in favor of domestic expansion. As always, reshoring’s proximity to end-use customers provides compelling relief from logistical issues, risks, and costs. In our experience, areas of opportunity to achieve cost parity as manufacturers reshore production include:

Minimizing Upfront Investment

- Detailed facility scenario modeling and planning, including consideration of needs and expectations, service level agreements, proximity to end-use customers, subsidies and incentives, opportunity zones, tariff advantages, risk mitigation, sustainability, etc.
- Disciplined design, partner selection, implementation, and PMO schedule management

Achieving Production Cost Targets

Minimizing Labor Costs	Maximizing Efficiencies	Optimizing Supply Chain
<ul style="list-style-type: none"> • Automation / robotics • Upskilling and cross-training • Optimized roles and responsibilities • Volume-flexible standard work • Productivity management • KPIs / accountability • Continuous improvement culture 	<ul style="list-style-type: none"> • Design for Manufacturing and Assembly • Facility layout / workflow • Throughput / cycle time • Lean / Six Sigma • OEE / utilization • Effective planning & scheduling • Inventory optimization and warehouse consolidation • Energy conservation • Predictive maintenance 	<ul style="list-style-type: none"> • Localized suppliers • Strategic sourcing and category management • Supplier development • Short lead times / JIT • Transportation and logistics options • Quality control

The case for reshoring is more compelling than ever. We’re committed to shared success.

“Truly genuine.” – *Fortune 1000 Ops Director* “A pleasure to work with.” – *COO, Automotive Supplier*

“No-frills, pragmatic, communicative, and cost effective.” – *President, Diversified Manufacturer*

“A great value ... highly impressed with their talent.” – *COO, Fortune 500 Energy Services Company*